## **AMENDMENTS TO THE CLAIMS**

The following listing of claims replaces all prior versions of the claims in the Application. With reference to the listing it is noted that, herewith, claim 5 is canceled without prejudice or disclaimer, claims 1-4 and 6-17 are amended, and new claims 18 and 19 are added.

## **Listing of Claims**

1. (Currently Amended) An exposure method comprising the steps of:

acquiring information of an image of an alignment mark formed on an object to be exposed, with respect to each of a plurality of values by changing a value of a device parameter, the information being used for an alignment between a reticle and the object, the reticle having forming a circuit pattern to be transferred to the object, and the parameter concerning the alignment and value being able to be set in an exposure apparatus;

determining the value of the device parameter to be set in of the exposure apparatus based on reproducibility of the image of which the information has been acquired with respect to each of the plurality of values of the parameter in said acquiring step; and

transferring the pattern to onto the object using the exposure apparatus in which that sets the determined value is set as the parameter of the device parameter, which has been determined.

2. (Currently Amended) A An exposure method according to claim 1, wherein the reproducibility is defined by an interval between elements in the image alignment mark

formed on the object includes plural elements arranged at a predetermined interval,
wherein the information of the alignment mark includes the interval between the
plural elements.

- 3. (Currently Amended) A An exposure method according to claim 1 2, wherein said determining step determines the value of the device parameter so that the reproducibility of the image improves interval between the elements in the alignment mark may improve.
- 4. (Currently Amended) A An exposure method according to claim 2, wherein the reproducibility is defined by deviations of a plurality of the interval said determining step determines the value of the device parameter so that a deviation from an average of plural intervals among the elements in the alignment mark acquired by said acquiring step may reduce.
- 5. (Canceled)
- 6. (Currently Amended) A An exposure method according to claim 1, wherein said determining step is repeated to acquire plural determined values of the device parameter, and said transferring step uses an average of the plural determined values of the device parameter.
- 7. (Currently Amended) A An exposure method according to claim 1, wherein said method is applied to a combination of a plurality of the parameter the device parameter

includes one or more parameters for manipulating the exposure apparatus.

- 8. (Currently Amended) A An exposure method according to claim 1, wherein the device parameter defines includes an arrangement of sample shots used for a global alignment.
- 9. (Currently Amended) A An exposure method according to claim 1, wherein the device parameter defines includes an illumination a mode of for illuminating the alignment mark.
- 10. (Currently Amended) A An exposure method according to claim 1, wherein the alignment mark formed on the object includes plural elements arranged at a predetermined interval,

wherein the device parameter defines includes a mark width of an element of the alignment mark as a length of the element in an alignment measurement direction.

11. (Currently Amended) A An exposure method according to claim 1, wherein the parameter defines a width of a line element of the alignment mark formed on the object includes plural elements arranged at a predetermined interval,

wherein the device parameter includes a mark line width as a width of a contour of the element.

12. (Currently Amended) A An exposure method according to claim 1, wherein the device parameter defines includes a process parameter used to process a detection signal

of the alignment mark.

- 13. (Currently Amended) A An exposure method according to claim 12, wherein the device parameter defines is a width of a process window.
- 14. (Currently Amended) A An exposure method according to claim 12, wherein the device parameter defines is a position center distance of a process window.
- 15. (Currently Amended) A program that enables a computer to execute an exposure method, said method comprising that includes the steps of:

acquiring information of <u>an image of</u> an alignment mark formed on an object to be exposed, <u>with respect to each of a plurality of values</u> by changing a value of a device parameter, the information being used for an alignment between a reticle and the object, the reticle <u>having forming</u> a <u>circuit</u> pattern to be transferred to the object, and the <u>parameter concerning the alignment and value being able to be</u> set in an exposure apparatus;

determining the value of the device parameter to be set in of the exposure apparatus based on reproducibility of the image of which the information has been acquired with respect to each of the plurality of values of the parameter in said acquiring step; and

that sets the determined value is set as of the device parameter, which has been optimized.

16. (Currently Amended) An exposure apparatus for transferring a pattern formed on a reticle to onto an object to be exposed, said exposure apparatus comprising:

an acquiring system which acquires information of an image acquisition part for acquiring information of an alignment mark formed on the an object to be exposed, with respect to each of a plurality of values by changing the value of a the device parameter, the information being used for an alignment between the reticle and the object, and the parameter concerning the alignment and set in said exposure apparatus; and

a determining unit which determines an optimization part for setting the value of the device parameter to be set in to said exposure apparatus based on reproducibility of the image of which the information has been acquired with respect to each of the plurality of values of the parameter by said acquiring system.

17. (Currently Amended) A device fabrication method comprising steps the step of: exposing an object using an exposure method; and developing performing a development process for the exposed object exposed, wherein said the exposure method comprises includes the steps of:

acquiring information of an image of an alignment mark formed on an object to be exposed, with respect to each of a plurality of values by changing a value of a device parameter, the information being used for an alignment between a reticle and the object to be exposed, the reticle having forming a circuit pattern to be transferred to the object to be exposed, and the parameter concerning the alignment and value being able to be set in an exposure apparatus;

determining the value of the device parameter to be set in of the exposure apparatus based on reproducibility of the image of which the information has been acquired with respect to each of the plurality of values of the parameter in said acquiring step; and

transferring the pattern to onto the object to be exposed using the exposure apparatus in which that sets the determined value is set as of the device parameter, which has been determined.

- 18. (New) A method according to claim 4, wherein the deviations are deviations of the plurality of the interval from an average of the plurality of the interval.
- 19. (New) A method according to claim 4, wherein the deviations are deviations of the plurality of the interval from a designated value of the interval.